

# Work Order ID 64040

November 23, 2010 12:48:05 PM

Page 1

Item ID: D3942-3

Accept

Revision ID:

Item Name: Clip

Start Date: 11/23/10 Start Qty: 89.00

Required Date: 11/25/10 Req'd Qty: 89.00

Reference: ECN10-646

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject  
Qty Qty Number Insp.  
Stamp

Draw Nbr

Revision Nbr

D3942

Rev A

145

0.00

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:  
D3942-3 B61301  
SCRAP/DESTROY PARTS PER ECN10-646

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

EP 10/11/25

10/11/26  
MF  
10-10-25

# Picklist Print

November 23, 2010 12:48:04 PM

Page 1

Work Order ID: 64040

Parent Item: D3942-3

Parent Item Name: Clip




Start Date: 11/23/10

Required Date: 11/25/10

Start Qty: 89.00

Required Qty: 89.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3942-3		Manufactured	No				Each	0.0000		89			
													
Clip													



*EP 11/25*

## List Lots

November 23, 2010 12:39:18 PM

Page 1 of 1

Criteria : Item ID: d3942-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3942-3 Clip	Main Warehouse ST098	61301	9/14/10	89.0000		QC21	
			<b>Total:</b>	89.0000			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# **ENGINEERING CHANGE NOTICE** **DART AEROSPACE LTD**

Date: 10.11.19	Job No.: P00279	ADR Yes/No: Y	ADR Date: 10.11.19	ECN #: 10- 646
Product No.: D412-760		Created By: HS	Approved By: <del>HS</del>	
Product Name: Interior Protector Kit		Checked By: <del>HS</del>	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

## **Reason for Change:**

Customer Feedback indicated that the D3942-3 clip was too short

## **Documents Affected:**

D3942 Rev. B  
MDL-D412-760 Rev. J

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	HS	MDL-D412-760 Rev. J	HS 10.11.19
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	N	<del>KJ</del>		
12	Update Approved/Preliminary PDF Files	Y	KJ		10.11.23
13	Update Document Record (DR)	Y	KJ	Rev. D	10.11.23
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-760-111/-113 now at CHG 002 I	10.11.23
19	Create / Update PPP's	Y	KJ		10.11.23
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	10.11.23
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.11.23
23					
24					

## **Description / Action:**

- Scrap all D3942-3 Rev. A in stock
- Replace all D3942-3 Rev. A in D412-760-111/-113 in stock with D3942-3 Rev. B

-111 - 5stk  
-113 - 4stk  
-921 - 8stk

D3942-3 24040 89stk

ECN Verified & Complete:

Date: